



A carbon-free phosphate investment developed for professionals who demand a more finely grained formula.

Cera-Fina investment is ideal for casting all classes of alloys, including palladium.

Use with Special Liquid Concentrate for optimal performance.

Cera-Fina investment is formerly a Whip Mix product.

Features

- Provides accurate castings and smooth surfaces
- A silky-smooth mix, resulting in extremely fine texture results

Typical Material Properties*

Liquid-to-Powder Ratio	
	24/100
Working Time	
	8-10 minutes
Set Expansion	
	0.25%
Thermal Expansion	
	1.3%
Compressive Strength	
	600 psi (4 MPa)

**These results are based on the testing methods, frequency and procedures of Ransom & Randolph or its approved suppliers. The levels referenced herein are only for general guidance and do not constitute a firm specification.*

Availability

Cera-Fina investment

60 grams (144 count).....	05134
90 grams (144 count).....	05142
33 lb. (15 kg).....	330225

Special Liquid Concentrate

11.5 fl oz (340 mL).....	02135
33.8 fl oz (1 L).....	02194
1 gal (3.8 L).....	02240

To order, visit Shop.Ransom-Randolph.com, contact your region's R&R Customer Service Team, or contact an authorized distributor. For a list of authorized distributors, visit Ransom-Randolph.com/Distributors.

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