

SAFETY DATA SHEET

according to 29 CFR 1910.1200 and GHS

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Evenflow (All Colors)

Revision 0
Revision date 2026-08-04

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name	Evenflow (All Colors)
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1.2. Relevant identified uses of the substance or mixture and uses advised against

Description	Foundry material.
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1.3. Details of the supplier of the safety data sheet

Company	Ransom & Randolph
Address	3535 Briarfield Boulevard Maumee, Ohio 43537 USA
Web	www.ransom-randolph.com
Telephone	+1 (419) 865-9497
Fax	+1 (419) 865-9997
Email	SDS@ransom-randolph.com
Email address of the competent person	rcarter@ransom-randolph.com

SECTION 2: Hazards identification

2.2. Label elements

Precautionary Statement:	P262 - Do not get in eyes, on skin, or on clothing.
Prevention	Wear suitable gloves and eye/face protection.
Hazard Statements	No Significant Hazard

Further information

	Not applicable. PBT and vPvB assessment.
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SECTION 3: Composition/information on ingredients

3.2. Mixtures

EC 1272/2008

Chemical Name	Index No.	CAS No.	EC No.	REACH Registration Number	Conc. (%w/w)	Classification
Calcium sulfate		26499-65-0			90 - 100%	

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation	Move the exposed person to fresh air.
Eye contact	Rinse immediately with plenty of water for 15 minutes holding the eyelids open.
Skin contact	Wash with soap and water.
Ingestion	Drink 1 to 2 glasses of water. DO NOT INDUCE VOMITING.

4.2. Most important symptoms and effects, both acute and delayed

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4.2. Most important symptoms and effects, both acute and delayed

Inhalation	May cause irritation to respiratory system.
Eye contact	May cause irritation to eyes.
Skin contact	May cause irritation to skin.
Ingestion	May cause irritation to mucous membranes.

4.3. Indication of any immediate medical attention and special treatment needed

Inhalation	Seek medical attention if irritation or symptoms persist.
Eye contact	Seek medical attention if irritation or symptoms persist.
Skin contact	Seek medical attention if irritation or symptoms persist.
Ingestion	Seek medical attention if irritation or symptoms persist.

SECTION 5: Firefighting measures

5.1. Extinguishing media

	Use extinguishing media appropriate to the surrounding fire conditions.
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5.2. Special hazards arising from the substance or mixture

	Burning produces irritating, toxic and noxious fumes.
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5.3. Advice for firefighters

	Self-contained breathing apparatus. Wear suitable protective clothing.
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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

	Wear suitable protective equipment.
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6.2. Environmental precautions

	Do not allow product to enter drains.
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6.3. Methods and material for containment and cleaning up

	Absorb with inert, absorbent material. Transfer to suitable, labelled container.
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6.4. Reference to other sections

	See section for further information.
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SECTION 7: Handling and storage

7.1. Precautions for safe handling

	Avoid contact with eyes and skin. Ensure adequate ventilation of the working area. Wash hands after handling the product.
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7.2. Conditions for safe storage, including any incompatibilities

	Do NOT allow to freeze. Keep in a cool, dry, well ventilated area. Keep containers tightly closed.
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7.3. Specific end use(s)

	Foundry material.
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SECTION 8: Exposure controls/personal protection

8.1. Control parameters

	Ensure adequate ventilation of the working area.
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8.2. Exposure controls

Appropriate engineering controls	Ensure adequate ventilation of the working area.
Individual protection measures	Apron (Plastic or rubber).
Eye / face protection	In case of splashing, wear: Approved safety goggles.

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8.2. Exposure controls

Skin protection - Hand protection	Wear suitable gloves.
Respiratory protection	Suitable respiratory equipment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

State	Powder
Color	Various
Odor	Odorless
Odor threshold	
Melting point	1300 - 1432 °C
Freezing Point	
Initial boiling point	
Flash point	
Evaporation rate	
Flammability limits	
Vapor pressure	
Relative Vapour Density	
Density / Relative Density	2.2 - 2.845
Fat Solubility	
Partition coefficient	
Autoignition temperature	
Viscosity	
Explosive properties	
Oxidizing properties	
Solubility	Slightly soluble in water

9.2. Other information

Conductivity	
Surface tension	
Gas group	
Benzene Content	
Lead content	
VOC (Volatile organic compounds)	

SECTION 10: Stability and reactivity

10.1. Reactivity

	Not applicable.
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10.2. Chemical stability

	Stable under normal conditions.
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10.3. Possibility of hazardous reactions

	No Significant Hazard.
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10.4. Conditions to avoid

	Moisture.
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10.5. Incompatible materials

	No Significant Hazard.
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10.6. Hazardous decomposition products

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10.6. Hazardous decomposition products

None.

SECTION 11: Toxicological information

11.1 Information on hazard classes

Acute toxicity	Based on available data, the classification criteria are not met.
Skin corrosion/irritation	Based on available data, the classification criteria are not met.
Serious eye damage/irritation	Based on available data, the classification criteria are not met.
Respiratory or skin sensitization	Based on available data, the classification criteria are not met.
Germ cell mutagenicity	Based on available data, the classification criteria are not met.
Carcinogenicity	Based on available data, the classification criteria are not met.
Reproductive toxicity	Based on available data, the classification criteria are not met.
STOT-single exposure	Based on available data, the classification criteria are not met.
STOT-repeated exposure	Based on available data, the classification criteria are not met.
Aspiration hazard	Based on available data, the classification criteria are not met.
Repeated or prolonged exposure	May cause irritation to skin.

SECTION 12: Ecological information

12.2. Persistence and degradability

No data is available on this product.

12.3. Bioaccumulative potential

Does not bioaccumulate.

Partition coefficient

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12.4. Mobility in soil

No data is available on this product.

12.5. Results of PBT and vPvB assessment

Not applicable.

12.7 Other adverse effects

Not applicable.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Dispose of in compliance with all. local and national regulations.

Disposal methods

Contact a licensed waste disposal company.

Disposal of packaging

Do NOT reuse empty containers. Empty containers can be sent for disposal or recycling.

SECTION 14: Transport information

Further information

The product is not classified as dangerous for carriage.

SECTION 15: Regulatory information

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15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Regulations	U.S. FEDERAL REGULATIONS: Master Model die stone..CERCLA 103 Reportable Quantity: is not subject to CERCLA reporting requirements. Many states have more stringent release reporting requirements. Report spills required under federal, state and local regulations. SARA TITLE III: Hazard Category For Section 311/312: none Section 313 Toxic Chemicals: This product contains the following chemicals subject to Annual Release Reporting Requirements Under SARA Title III, Section 313 (40 CFR 372): None Section 302 Extremely Hazardous Substances (TPQ): None EPA Toxic Substances Control Act (TSCA) Status: All of the components of this product are listed on the TSCA inventory. U.S. STATE REGULATIONS California Proposition 65: This product contains the following substances known to the State of California to cause cancer: none INTERNATIONAL REGULATIONS: Canadian Environmental Protection Act: All of the components in this product are listed on the Domestic Substances List (DSL). Canadian WHMIS Classification: none.
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15.2. Chemical safety assessment

	No data is available on this product.
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SECTION 16: Other information

Further information

	The information supplied in this Safety Data Sheet is designed only as guidance for the safe use, storage and handling of the product. This information is correct to the best of our knowledge and belief at the date of publication however no guarantee is made to its accuracy. This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any other process.
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