



**Premium jewelry investment
for casting stones in place
with Satin Cast™ finish.**

SC-D investment is built on the trusted SC20 formula and includes premixed additives designed to protect stones from heat when casting gold, silver, bronze, and other metal alloys. With ideal thermal expansion for wax-set diamonds, colored stones, synthetics, and cubic zirconia, SC-D delivers reliable performance across a wide range of jewelry applications.

It is composed of powdered silica (quartz), cristobalite, and a gypsum binder.

Typical Material Properties*

Water:Powder Ratio
38:100

Working Time
10–10.5 minutes

**These results are based on the testing methods, frequency and procedures of Ransom & Randolph or its approved suppliers. The levels referenced herein are only for general guidance and do not constitute a firm specification.*

Availability

USA

44 lb. (20 kg) box.....431048
100 lb. (45.4 kg) pail.....31004

INTERNATIONAL

50 lb (22.7 kg) box.....31048
50 lb. (22.7 kg) sewnbag.....31040
100 lb. (45.4 kg) pail.....31044

To order, visit Shop.Ransom-Randolph.com, contact your regions R&R Customer Service Team, or contact an authorized distributor. For a list of authorized distributors, visit Ransom-Randolph.com/Distributors.

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