



**Premium jewelry investment
for casting the highest-quality
gold and silver, with
Satin Cast™ finish.**

SC20 investment is recognized as the industry benchmark for casting high-quality gold and silver.

SC20 investment is used to form lost-wax molds for the casting of jewelry and fine art pieces with gold, silver, and other metal alloys. SC20 investment is composed of powdered silica (quartz), cristobalite (a form of quartz), and a gypsum (calcium sulfate) binder.

Features

- Ideal thermal expansion for wax setting.
- Versatile formula suitable for a wide range of metals and designs.
- A trusted investment for jewelers worldwide.

Typical Material Properties*

Water:Powder Ratio
38:100
Working Time
10–10.5 minutes

**These results are based on the testing methods, frequency and procedures of Ransom & Randolph or its approved suppliers. The levels referenced herein are only for general guidance and do not constitute a firm specification.*

Availability

USA

44 lb. (20 kg) box.....	431008
100 lb. (45.4 kg) pail.....	31004

INTERNATIONAL

50 lb. (22.7 kg) box.....	31008
50 lb. (22.7 kg) sewn bag.....	31000
100 lb. (45.4 kg) pail.....	31004

Available with BANDUST™ technology for less respirable silica.

To order, visit Shop.Ransom-Randolph.com, contact your regions R&R Customer Service Team, or contact an authorized distributor. For a list of authorized distributors, visit Ransom-Randolph.com/Distributors.

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