



A universal, process-forgiving investment that saves casters time and money with proven quality and consistent results.

Liberty-Vest™ universal investment is ideal for casting any low-temperature alloy, such as gold, silver, brass, or bronze, as well as casting with wax/plastic and any rapid prototype pattern materials.

Features

- High-strength and crack-resistant, ensuring durability and reliability during the casting process.
- Easy quench and cleanup properties streamline workflows, reducing the risk of losing valuable metal, saving both time and money.
- Produces superior surface finish compared to other investments, minimizing the need for extensive finishing work.
- Made in the USA with high-quality standards.

Typical Material Properties*

| Water:Powder Ratio |
|--------------------|
| 38:100 |

| Working Time |
|-----------------|
| 10–10.5 minutes |

**These results are based on the testing methods, frequency and procedures of Ransom & Randolph or its approved suppliers. The levels referenced herein are only for general guidance and do not constitute a firm specification.*

Availability

USA

| | |
|--------------------------------|--------|
| 36 lb. (16.4 kg) sewn bag..... | 68181 |
| 44 lb. (20 kg) box..... | 468180 |
| 100 lb. (45.4 kg) pail..... | 68182 |

INTERNATIONAL

| | |
|---------------------------|-------|
| 50 lb. (22.7 kg) box..... | 68180 |
| 100 lb. (45.4 kg)..... | 68182 |

To order, visit Shop.Ransom-Randolph.com, contact your region's R&R Customer Service Team, or contact an authorized distributor. For a list of authorized distributors, visit Ransom-Randolph.com/Distributors.