



**A cost-effective solution for silver, brass, and bronze casting that reduces excess metal and watermarking defects to deliver consistent results and improve profitability.**

Americast® investment is formulated for low-temperature alloys and provides cost-effective solution for casting silver, brass, and bronze. Its balanced formulation helps control excess metal use and minimizes watermarking defects, supporting dependable casting performance.

## Features

- Suitable for silver, brass, and bronze low-temperature alloys.
- Helps reduce excess metal and watermarking defects.
- Supports consistent, reliable casting results and improved profitability.

## Typical Material Properties\*

| Water:Powder Ratio |
|--------------------|
| 39:100             |

| Working Time    |
|-----------------|
| 10–10.5 minutes |

*\*These results are based on the testing methods, frequency and procedures of Ransom & Randolph or its approved suppliers. The levels referenced herein are only for general guidance and do not constitute a firm specification.*

## Availability

### USA

|                             |       |
|-----------------------------|-------|
| 44 lb. (20 kg) box.....     | 41097 |
| 100 lb. (45.4 kg) pail..... | 1074  |

### INTERNATIONAL

|                                |      |
|--------------------------------|------|
| 50 lb. (22.7 kg) box.....      | 1097 |
| 50 lb. (22.7 kg) sewn bag..... | 1093 |
| 100 lb. (45.4 kg) pail.....    | 1074 |

**Also available with BANDUST™ technology for less respirable silica.**

To order, visit [Shop.Ransom-Randolph.com](http://Shop.Ransom-Randolph.com), contact your region's R&R Customer Service Team, or contact an authorized distributor. For a list of authorized distributors, visit [Ransom-Randolph.com/Distributors](http://Ransom-Randolph.com/Distributors).

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