

# INSTAFLEX™ CONCENTRATE DUPLICATING MATERIAL



Instaflex Concentrate duplicating material is an all-purpose, concentrated duplicating colloid.

Color: Red

## Application Instructions

1. Measure the required amount of Instaflex Concentrate duplicating material and tap water.

The ratio of Instaflex Concentrate duplicating material to water is:

- 1 Part Instaflex Concentrate duplicating material : 1.66 Parts Water (by weight)
- 1 Part Instaflex Concentrate duplicating material : 2 Parts Water (by volume)

2. Using a knife or scoop, cut the Instaflex Concentrate duplicating material into small pieces (approximately 1" cubes) and place into clean duplicating unit.
3. Pour warm tap water into duplicating unit.
4. Start duplicating unit cycle with melt temperature of 190-195 °F (88-91 °C) to fully melt the Instaflex Concentrate duplicating material.
5. Hold for 20 minutes.
6. Reduce unit temperature to pouring temperature of 130-136 °F (55-58 °C).

## Reuse

To reuse Instaflex Concentrate duplicating material, thoroughly rinse used material under tap water, cut into small pieces (approximately 1" cubes), place into plastic bucket, and seal. When reusing Instaflex duplicating material, there is no need to add water. The water present after rinsing typically is sufficient replacement of any water lost in process.

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