



Reliable, high-volume investment for gold and silver.

A forgiving and dependable jewelry investment casting powder, used to form lost-wax molds for the casting of jewelry and fine art pieces with gold, silver, and other metal alloys.

Features

- Economical formula.
- Easy mold breakout for large volume production.
- Consistent performance with smooth surface finish.

Typical Material Properties*

Water:Powder Ratio
38:100
Working Time
10–10.5 minutes

**These results are based on the testing methods, frequency and procedures of Ransom & Randolph or its approved suppliers. The levels referenced herein are only for general guidance and do not constitute a firm specification.*

Availability

INTERNATIONAL

50 lb. (22.7 kg) box.....	31208
50 lb. (22.7 kg) sewn bag.....	31200
100 lb. (45.4 kg) pail.....	31204

*Also available with **BANDUST™** technology for less respirable silica.*

To order, visit Shop.Ransom-Randolph.com, contact your region's R&R Customer Service Team, or contact an authorized distributor. For a list of authorized distributors, visit Ransom-Randolph.com/Distributors.