



**Strength for casting plastic, wax/plastic and rapid prototype patterns.**

SC-RP was developed for investing and burnout of commonly used plastic, wax/plastic, and rapid prototype materials. This investment allows high expansion and extra strength to complement the needs of pattern materials while maintaining mold surface and dimensional integrity. SC-RP breaks out easily in water and delivers a smooth, clean surface.

### Typical Material Properties\*

Water:Powder Ratio
38:100

Working Time
10–10.5 minutes

*\*These results are based on the testing methods, frequency and procedures of Ransom & Randolph or its approved suppliers. The levels referenced herein are only for general guidance and do not constitute a firm specification.*

### Availability

#### INTERNATIONAL

50 lb. (22.7 kg) box.....	31409
50 lb. (22.7 kg) sewn bag.....	31408

To order, visit [Shop.Ransom-Randolph.com](http://Shop.Ransom-Randolph.com), contact your region's R&R Customer Service Team, or contact an authorized distributor. For a list of authorized distributors, visit [Ransom-Randolph.com/Distributors](http://Ransom-Randolph.com/Distributors).