

R&R COLD DIP



Ideal for Sealing Refractory Models

An environmentally friendly, cold rosin dipping solution.

Application Instructions

1. Place the refractory model in a model drying oven at 425°F (218°C) for at least 45 minutes.
2. Remove the refractory model from the oven and immediately submerge it into R&R Cold Dip for approximately 15-20 seconds.
3. Remove the refractory model from R&R Cold Dip for 10 seconds, then re-dip for an additional 10 seconds.
Note: R&R Cold Dip is designed to be kept at room temperature. Do not heat.
4. Remove the refractory model from R&R Cold Dip, and allow it to drain. Place the refractory model back in the oven on its heels or posterior section. The oven should be off with the oven door open.
Note: If the oven is in use, bench-set the refractory model next to the oven and allow it to cool prior to waxing.

Storage

Keep container closed when not in use. Store in a cool dry area.

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