

Americast® Supreme investment R&R



Premium jewelry investment
for casting the highest-quality
gold and silver.

Americast® Supreme investment is used to form lost-wax molds for the casting of jewelry and fine art pieces with gold, silver, and other metal alloys. This investment is composed of powdered silica (quartz), cristobalite (a form of quartz), and a gypsum (calcium sulfate) binder.

Features

- Ideal thermal expansion for wax setting.
- Very flexible formula can be used with all types of metals and designs.
- A trusted investment for jewelers worldwide.

Typical Material Properties*

Water:Powder Ratio
38:100
Working Time
10–10.5 minutes

**These results are based on the testing methods, frequency and procedures of Ransom & Randolph or its approved suppliers. The levels referenced herein are only for general guidance and do not constitute a firm specification.*

Availability

INTERNATIONAL

50 lb. (22.7 kg) box.....	31108
100 lb. (45.4 kg) pail.....	31104

To order, visit Shop.Ransom-Randolph.com, contact your regions R&R Customer Service Team, or contact an authorized distributor. For a list of authorized distributors, visit Ransom-Randolph.com/Distributors.

Rev. 2026-06-03