

# RANSOM & RANDOLPH

## Dental Laboratory Catalog



Equipment



Stones & Plasters



Duplicating Materials



Abrasives



Waxes & Resin Patterns



Alloys



Investments



3535 Briarfield Boulevard | Maumee, OH 43537 USA  
800.800.7496 | 419.865.9497 | 419.865.9997 (FAX)  
[www.ransom-randolph.com](http://www.ransom-randolph.com)



Ransom & Randolph GmbH  
Leipziger Straße 40 | 04571 Rötha Germany  
+49 342 06373999

*Investing with Innovation™*



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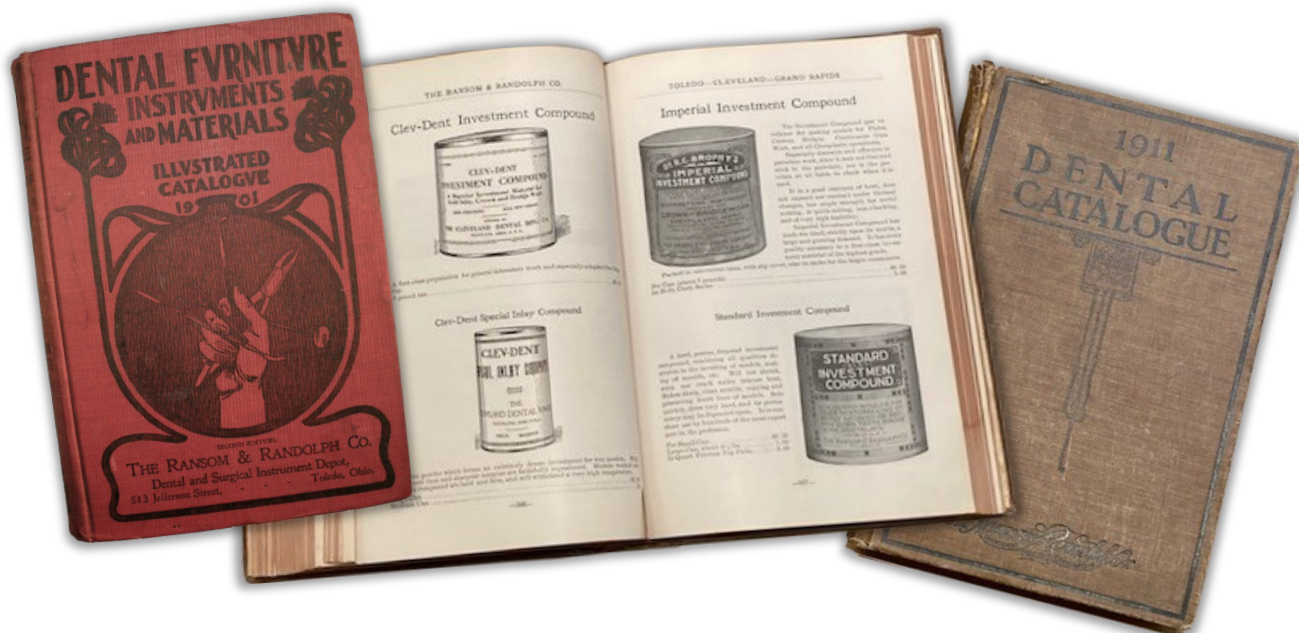
R&R's Dental Roots .....BACK

Founded in Toledo, Ohio in 1872, Ransom & Randolph (R&R) was one of the first dental manufacturers to publish a comprehensive catalog and quickly became a worldwide leader in the dental industry, merging with Dentsply International in 1964. In 2020, R&R set its sights as an independent business to proudly offer traditional lab products worldwide once again under the R&R brand. In this time of change our approach is simple: offer the products our customers need today. We trust that with every purchase, you will experience our vast years of knowledge, quality and service.

Sincerely,



Daniel Nixon, President, Ransom & Randolph, LLC



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# TECHNICAL CAPABILITIES

## Laboratory Simulation

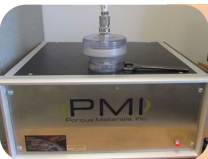
From our position as the global leader in dental investment technology 100 years ago to our leadership in adapting this technology into the industries of jewelry, automotive, medical, and aerospace, R&R remains the leader in technical capabilities for lost wax casting. Our research department maintains a multi-million dollar equipped laboratory that is one of the largest, most advanced in investment casting.



**Thermal Expansion Dilatometer**  
Measures the thermal expansion in dimensional changes associated with temperature change



**Modulus of Rupture Unit**  
Measures compressive strength at various points of pressure



**Permeability Unit**  
Measures airflow through materials



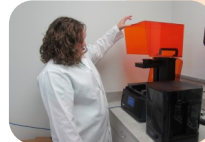
**Differential Scanning Calorimetry Unit**  
Measures heat flows associated with phase changes



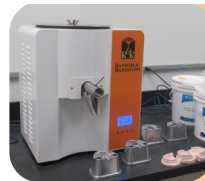
**Thermogravimetric Analysis**  
Measures weight changes associated with temperature change

## Production Simulation

Our team of engineers maintain full product simulation capabilities to assist customers in troubleshooting their processes, whether in the casting of partial dentures frames, gold jewelry, medical implants, or critical aerospace components.



**Resin Pattern Printing**  
3D prints designs with fine detail and excellent burnout capabilities for simulating test parts



**Neycraft™ Duplicating Unit**  
Melts and pours 3 pounds of duplicating material for ease of replication of master models as well as testing for hydrocolloid, gypsum, and investment compatibility



**Vacuum & Model Making**  
Mixing silicon duplicating materials, stones, and investments in a vacuum seal



**Burn Out Furnaces**  
Our Vulcan® burnout furnace, Nabertherm™ burnout furnace, and Hones™ gas furnace processes gypsum-based, phosphate, and ethyl-silicate based investments in a variety of environments at high temperatures to burn out any wax left in a mold



**Neycraft™ Centrifugal Caster**  
Our Neycraft centrifugal caster, overpressure tilt unit, and pressure-over-vacuum casting unit simulate casting processes used in the global market

## Technical Support Contact

Email us at [technical@ransom-randolph.com](mailto:technical@ransom-randolph.com)

Call us at 800-800-7496 (US Toll Free)

Have a question regarding application, troubleshooting, feedback, tips, or need advice?

Ask the experts by contacting our Technical Team for support.

We are happy to help you!



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# STONES & PLASTERS

Available at [shop.ransom-randolph.com](http://shop.ransom-randolph.com)  
or from an approved distributor.

## Specialty Die Stones



### Tuff-Stone™ resin die stone

Type IV

GOLDEN  
BROWN

A superior, extra-high compressive strength dental resin, specifically designed for dies, denture models, opposing models, and crown & bridge bases. Ideal for applications that require controlled expansion, detailed reproduction, consistency, and high chip resistance.

Color: Golden Brown

44 lb. box.....402335



### FiberStone™ resin die stone

Type IV

GOLDEN  
BROWN

With its trailblazing reinforcing fibers, this patent pending, Type IV die stone inhibits the generation and expansion of cracks in the model, reducing breakage and chipping during model manipulation and cutting. It can reduce the number of pins required during the model building, requiring fewer pours. *Patented.*

Color: Golden Brown

25 lb. box .....402332

44 lb. box .....402330



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## Die Stones



### Glastone® 3000 die stone

Type V



### Glastone® dental stone

Type IV

Produces ultra-hard dies and casts. With its optimum expansion properties, it enhances fit when used for crown & bridge dies and models. Has a velvety-smooth, glaze-like finish to master dies. Grinds easily without chipping. Excellent for use with nonprecious alloys.

Colors: Blue, Green, Ivory

- 25 lb. box
- Green ..... 990800
  - Ivory ..... 990820
- 44 lb. box
- Blue ..... 4990850
  - Green ..... 4990840
  - Ivory ..... 4990860

A premium quality stone for super-hard casts, dies and cast partial frameworks. With its low expansion, it is ideal for fabrication of models and dies for crown & bridge, and for cast partial frameworks.

Colors: Peach, Tan

- 25 lb. box
- Peach ..... 99058
  - Tan ..... 99055
- 44 lb. box
- Peach ..... 499056



### Master Model™ die stone

Type IV



### Tuff-Stone™ die stone

Type IV

An extra strong, low expanding stone. Provides superior reproduction of detail and has excellent stacking qualities. Well suited for models and dies.

Colors: Blue, Pink, White

- 44 lb. box
- Blue ..... PV42155
  - Pink ..... PV42157
  - White ..... PV42156

A superior, extra-high compressive strength dental stone, specifically designed for dies, denture models, opposing models and crown & bridge bases. Ideal for applications that require controlled expansion, detailed reproduction, consistency, and high chip resistance.

Color: Golden Brown

- 44 lb. box ..... PV42330



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## Model Stones



### Uni-Rock™ dental stone

Type III



### LabStone® dental stone

Type III

An extra smooth, low expanding stone for all types of models.

Color: Buff

44 lb. box.....402125

An all purpose stone for fabricating models and flasking acrylic dentures. May be used in any case where plaster or stone is indicated.

Colors: Blue, Buff

- 25 lb. box
- Blue .....99200
  - Buff.....99203
- 44 lb. box
- Blue ..... 499201
  - Blue Fast ..... 400199
  - Buff..... 499204

## Base Stones



### Castone® dental stone

Type III

A high quality, high strength dental stone used for dental casts, investing, and articulator mounting.

Colors: Cream, White

- 25 lb. box
- Cream ..... 99043
  - White..... 99047
- 44 lb. box
- Cream .....499044
  - White.....499046



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## Orthodontic Stones & Plasters



**OrthoStone**  
dental stone  
Type III

WHITE

A hard, pure white dental stone with excellent reproduction of details designed for orthodontic working models.

Color: White

25 lb. box ..... 99206  
44 lb. box ..... 499207



**Ortho Plaster**  
Type II

WHITE

A pure white, fine plaster, specially formulated for orthodontic study models.

Color: White

25 lb. box ..... 99216  
44 lb. box ..... 499217

## Plasters



**Model Plaster**  
Type II

WHITE

A fine, pure white plaster for hard, dense models, flasking, articulating casts, and general laboratory use.

Color: White

20 lb. box ..... 99031



**Plaster**  
Type II

WHITE

A general purpose, dental grade, Type II model plaster of exceptional quality and value. Ideal for general model work and articulation. Available in Regular and Fast formulas.

Color: White

44 lb. box  
• Fast ..... 400214  
• Regular ..... 400211



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# STONES & PLASTERS

## Typical Material Properties\*

	Type	Color	Water to Powder Ratio (ml/g)	Setting Time (minutes)	Set Expansion (%)	Minimum Compressive Strength at 1 Hour (psi)	Minimum Dry Compressive Strength (psi)
Glastone 3000 die stone	V	Blue, green, ivory	21/100	10-13	0.16-0.3	7,000	16,000
FiberStone resin die stone	IV	Golden brown	19/100	10-13	≤ 0.13	6,000	14,000
Master Model die stone	IV	Blue, pink, white	24/100	8.5-10.5	≤ 0.15	5,000	10,000
Tuff-Stone die stone	IV	Golden brown	19/100	10-13	≤ 0.13	8,000	19,000
Tuff-Stone resin die stone	IV	Golden brown	19/100	10-13	≤ 0.13	6,000	12,000
Glastone die stone	IV	Peach, tan	22/100	7.5-9.5	≤ 0.15	3,000	9,000-15,000
Castone dental stone	III	Cream, white	30/100	8-10	≤ 0.2	3,000	8,000
LabStone dental stone	III	Fast set: Blue Regular: Blue, buff	30/100	Fast set: 5-7 Regular: 8-10	≤ 0.2	3,000	8,000
OrthoStone dental stone	III	White	27/100	9-11	≤ 0.2	3,000	10,500
Uni-Rock dental stone	III	Buff	30/100	8.5-10.5	≤ 0.14	3,000	8,500
Model Plaster	II	White	47/100	7-9	0.06-0.3	1,300	3,000
Ortho Plaster	II	White	37/100	12-14	0.06-0.3	1,300	6,500
Plaster	II	White	47/100	Fast set: 4-6 Regular: 6-8	≤ 0.25	1,600	3,500

\*These results are based on the testing methods, frequency and procedures of Ransom & Randolph or its approved suppliers. The levels referenced herein are only for general guidance and do not constitute a firm specification



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# DUPLICATING MATERIALS

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## Reversible Hydrocolloids



**Multiflex™**  
duplicating material

A premium, all-purpose, fully reversible duplicating hydrocolloid. User friendly with a low melting temperature, minimal hold time, and easy cleanup. Ideal for producing both refractory and dental stone models, as well as molds for the fabrication of partial and full dentures utilizing the fluid resin pouring technique. Can be used with stones, ethyl silicate investments, and phosphate investments.

Color: Blue

7.5 kg pail ..... M03165



**Uniflex™**  
duplicating material

Formerly known as Polyflex®  
duplicating material

A premium, all-purpose, fully reversible duplicating hydrocolloid. User friendly with a low melting temperature, minimal hold time, and easy cleanup. Ideal for producing both refractory and dental stone models, as well as molds for the fabrication of partial and full dentures utilizing the fluid resin pouring technique. Can be used with stones, ethyl silicate investments, and phosphate investments.

Color: Clear/Beige

7.5 kg pail..... N021955



**Perfex®**  
duplicating material

A premium, fully reversible hydrocolloid. This specialized duplicating material is ideal for producing ethyl silicate refractory models, as well as molds for the fabrication of partial and full dentures using the fluid resin pouring technique. Can only be used with ethyl silicate investments.

Color: Clear/Beige

7.5 kg pail ..... N021055



**Instaflex™**  
Concentrate  
duplicating material

A premium, all-purpose, fully reversible concentrated duplicating colloid. Just add water to make 3 gallons. Ideal for producing both refractory and dental stone models, as well as molds for the fabrication of partial and full dentures utilizing the fluid resin pouring technique.

Color: Red

1 Gallon\* ..... N021985

\*Makes 3 gallons. Just add water.



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## Duplicating Silicones



### Lab-Flex™ 16 silicone rubber



An addition silicone (polyvinylsiloxane [PVS]) duplicating material, ideal for model duplication in the dental laboratory. The 1:1 mixing ratio between base and catalyst makes measuring and mixing easy. Suitable for mixing by hand or mechanically, because it has elevated fluidity and does not require a vacuum. It copies details precisely, has long term dimensional stability, and is resistant to contact with various types of resins, investments and gypsums. Recommended for all duplication techniques.

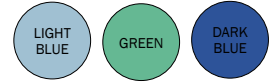
Base Color: Purple / Catalyst Color: White

4.4 lb. kit (2.2 lb. each) .....05000



### Lab-Flex™ 75, 85 & 85 Touch dental putty

Lab putty



A polyvinylsiloxane (PVS) impression material, available in three formulas. Mixed in a 1:1 ratio. Lab-Flex 75 (75 Shore-A) offers excellent consistency and workability and is ideal for scanning with CAD/CAM systems. Lab-Flex 85 and Lab-Flex 85 Touch (85 Shore-A) are rigid setting and characterized by an excellent balance between elasticity and final hardness.

Base Colors: Lab-Flex 75: Light Blue, Lab-Flex 85: Green, Lab-Flex 85 Touch: Dark Blue / Catalyst Color: White

Lab-Flex 75 (1600 gram kit) .....04000

Lab-Flex 85 (22 lb. kit - 11 lb. ea.) .....

Lab-Flex 85 Touch (22 lb. kit - 11 lb. ea.).....



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## Baseplate Wax



**TruWax™**  
baseplate wax



**NeoWax®**  
baseplate wax

A high quality baseplate wax that carves easily at room temperature and boils-out cleanly.

Color: Pink

5 lb. carton.....

An all-purpose, high-grade wax that is tough, pliable, and boils out cleanly.

Color: Pink

5 lb. carton .....08000

## Boxing Wax



**R&R boxing wax**

A flexible, tacky wax ideal for boxing impressions.

Color: Pink

5 lb. carton..... 08100

## Bite Rim Wax



**R&R bite rim wax**

Preformed wax sticks ideal for establishing vertical dimension and arranging artificial denture teeth.

Color: Red

5 lb. carton .....



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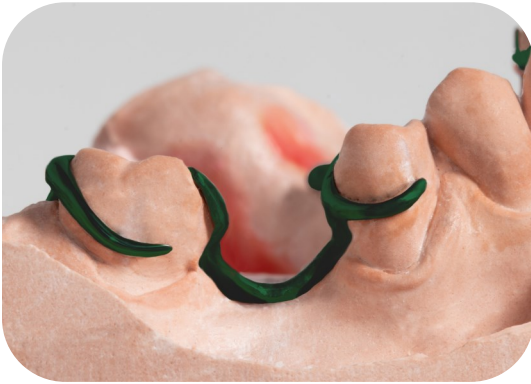
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## Pre-formed Patterns

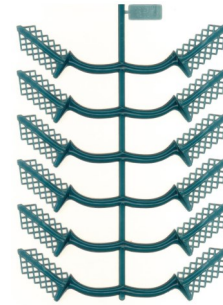


### Flex-Form™ resin patterns

A proprietary blend of plastic and wax made in a pre-made shape that provides excellent burnout capabilities for optimal castings.

The variety of shapes make Flex-Form resin patterns ideal for any dental lab.

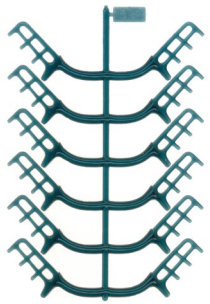
Tip: To increase the adhesion between the Flex-Form resin patterns and model, use Flex-Tack™ solution.



### BR1 Lingual Bar with Mesh

Ideal for mandibular RPD wax-ups.

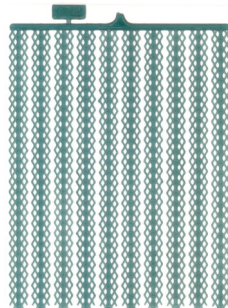
Set of 8 sheets.....BR1



### BR2 Lingual Bar with Open Grid

Ideal for mandibular RPD wax-ups.

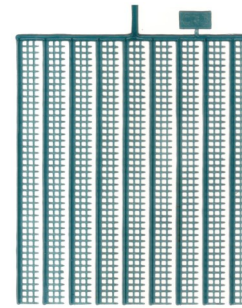
Set of 8 sheets.....BR2



### CR2 Diamond Mesh with Strengthening Bar

Provides embedded reinforcement to strengthen upper or lower dentures, implant dentures, or edentulous with minimal space.

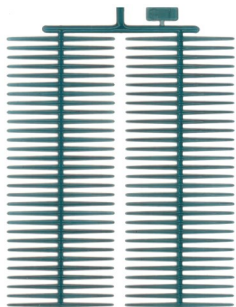
Set of 8 sheets.....CR2



### CR3 Finish Line with Retention Mesh

Ideal for modelling upper-jaw frames.

Set of 8 sheets.....CR3



### G1 Straight Clasp

Versatile to meet your requirements. Can be adapted to all teeth as Akers or Roach clasps.

Set of 8 sheets.....G1



### G2A Straight Clasp

Versatile to meet your requirements. Can be adapted to all teeth as Akers or Roach clasps.

Set of 8 sheets.....G2A



### G2B Straight Clasp

Versatile to meet your requirements. Can be adapted to all teeth as Akers or Roach clasps.

Set of 8 sheets.....G2B



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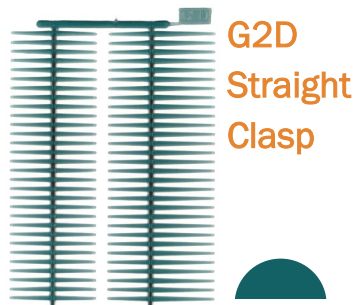
## Pre-formed Patterns



**G2C**  
Straight  
Clasp

Versatile to meet your requirements. Can be adapted to all teeth as Akers or Roach clasps.

Set of 8 sheets.....G2C



**G2D**  
Straight  
Clasp

Versatile to meet your requirements. Can be adapted to all teeth as Akers or Roach clasps.

Set of 8 sheets.....G2D



**G3**  
Akers  
Clasp

Ideal for most bi-cuspids.

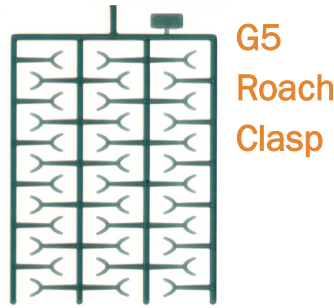
Set of 8 sheets.....G3



**G4S**  
Akers  
Clasp

Features both bi-cuspid and molar clasp lengths on the same sheet.

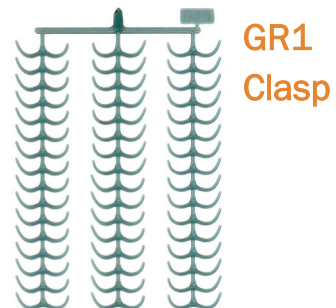
Set of 8 sheets.....G4S



**G5**  
Roach  
Clasp

Generally used for cuspids and bi-cuspids. Can easily be modified to clasp molars.

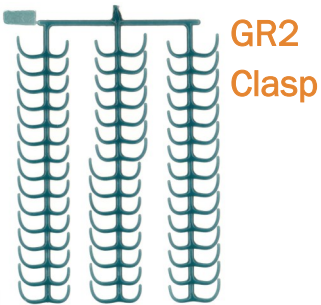
Set of 8 sheets.....G5



**GR1**  
Clasp

Ideal for bi-cupids and molars. The longer clasp is for retentive undercut while the shorter is for bracing the side of the tooth.

Set of 8 sheets.....GR1



**GR2**  
Clasp

Ideal for bi-cupids and molars. The longer clasp is for retentive undercut while the shorter is for bracing the side of the tooth.

Set of 8 sheets.....GR2



**IB1**  
Straight  
Lingual Bar

Features a half-teardrop profile, making it ideal for the manual arch.

Set of 8 sheets.....IB1



**IB2**  
Straight  
Lingual Bar

Features a half-teardrop profile, making it ideal for the manual arch.

Set of 8 sheets.....IB2



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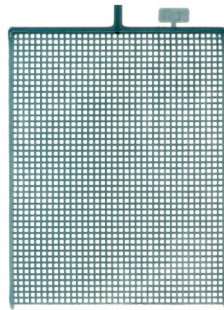
## Pre-formed Patterns



**IB3**  
Straight  
Lingual  
Bar

Features a half-teardrop profile, making it ideal for the manual arch.

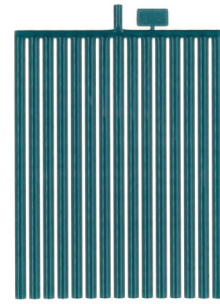
Set of 8 sheets.....IB3



**RT1**  
Mesh

Preformed mesh that adapts easily to edentulous areas.

Set of 8 sheets.....RT1



**SB**  
Palatal Bar

Features a half-round profile, making it ideal for maxillary palatal bar frameworks.

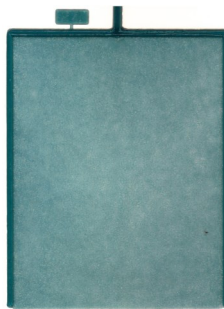
Set of 8 sheets.....SB



**22GA**  
Stipple

Generally used for maxillary frameworks. Can be used for lower lingual aprons.

Set of 8 sheets.....22GA



**24GA**  
Stipple

Generally used for maxillary frameworks. Can be used for lower lingual aprons.

Set of 8 sheets.....24GA



**Flex-Tack™**  
solution

An adhesive liquid formulated to increase adhesion between plastic patterns and models. The 2 ounce jar features a brush in the lid for easy application.

2 oz jar (4 count box).....M068750  
32 oz can.....M06700



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## Phosphate Investments



### Biovest® investment & Universal Expansion liquid



A high expanding, extra strength investment ideal for casting printed patterns or traditional wax patterns using the flash-fire method. Provides smooth castings with a short working time. Used to cast precious and nonprecious, high temperature alloys for crown & bridge, partial denture frames, and pressing ceramics.

#### Biovest® investment

- 100 gram pouches (qty. 80) ..... 26421
- 400 gram pouches (qty. 30) ..... 26416
- 25 lb. box ..... 264151

#### Universal Expansion liquid

- 32 oz. .... 26410

*Universal Expansion liquid can be used to adjust expansion, but is not required for use with Biovest investment.*



### Multi-Vest® investment & Universal Expansion liquid



A phosphate-bonded investment ideal for casting using traditional methods. Provides smooth castings with a short working time while reducing the risk of flashing. Used to cast precious and nonprecious, high temperature alloys for crown & bridge and partial denture frames.

#### Multi-Vest® investment

- 400 g. pouch ..... M14292
- 33 lb. pail ..... 99010

#### Universal Expansion liquid

- 32 oz. .... 26410

*Universal Expansion liquid can be used to adjust expansion, but is not required for use with Multi-Vest investment.*



### Oxyplus™ investment & liquid



An investment and liquid combination that provides easy removal. Ideal for casting low expanding printed patterns or traditional wax patterns. Provides smooth castings with a short working time. Used to cast precious and nonprecious, high temperature alloys for partial denture frames.

#### Oxyplus™ investment

- 40 lb. pail ..... N400043

#### Oxyplus™ liquid

- 1 gallon jug ..... N400047



### Aquamex™ Water Mix oxyphosphate investment



An oxyphosphate-bonded investment that uses water as a binder. Provides smooth castings with a short working time. Used to cast precious and nonprecious, high temperature alloys for partial denture frames. Burnout in a gas or electric oven.

- 40 lb. pail ..... N400010



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## Ethyl Silicate Investments



**Chromex™  
investment &  
liquids**



**Neoloy® 'E'  
investment with  
ABC Binders**



A three-part ethyl silicate investment formulated for strength to reduce potential cracking during burnout. User-friendly, fool proof technique ensures exceptional results. Used to cast precious and nonprecious, high temperature alloys for partial denture frames. Available in Regular and Fine formulas.

Chromex™ Regular investment

- 47 lb. box..... N400102

Chromex™ Fine investment

- 47 lb. box..... N400108

Chromex™ liquids

- 1 gallon & 500 ml ..... N400117

An ethyl silicate investment system consisting of investment and three liquids. Provides an extended working time for ease of use. Used to cast precious and nonprecious, high temperature alloys for partial denture frames.

Neoloy® 'E' investment

- 47 lb. box ..... N400022
- 3 gallons (1 gallon each)..... N400023

## Gypsum Investments



**Univest™  
investment**



A gypsum-based investment developed for high reliability and compatibility with low heat partial denture alloys. Used to cast low temperature alloys for crown & bridge and partial denture frames.

- 25 lb. box.....PV2600

- 44 lb. box.....PV2605

## Mold & Pattern Coat



**Protective Coat  
powder & liquid/  
All Purpose  
Protective Coat**

Refractory powders and a specialized liquid binder specifically designed to be used as a wash coat for refractory models made in Perflex® duplicating material and as a face coat for plastic/wax patterns. Can be mixed to your preferred thickness or bought as a pre-made slurry (All Purpose Protective Coat).

Protective Coat powder

- 8.8 lb. pail ..... N026204

Protective Coat liquid

- 1 liter bottle..... N025835

All Purpose Protective Coat

- 200 ml container (multiples of 4)..... N025920



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# ALLOYS & SUPPORT MATERIALS

Available at [shop.ransom-randolph.com](http://shop.ransom-randolph.com)  
or from an approved distributor.

## Alloys



### Neoloy® Plus CoCr alloy

Provides excellent homogeneity and precise alloy chemistry with a balanced formulation of cobalt, chromium and molybdenum. Allows quick melting and oxidation reduction and delivers inclusion-free precision castings with adjustable spring hardness, fracture resistant elasticity, and a brilliant luster that is highly resistant to corrosion. Ideal for cobalt-chromium cast partial dentures.

1 kg resealable pouch.....600000

## Casting Rings



### Foil Lined Rings

Foil-lined disposable ring. 3.5" (89 mm) diameter x 3" (75 mm) tall.  
200 count carton ..... 71000

## Dips



### R&R Rosin Dips

Ideal for sealing partial denture refractory models. Offers a low melting point of 250 °F (121 °C). Available in Standard and Hard formulas.

R&R Rosin Dip

- 10 lb. box .....06500

R&R Rosin Dip Hard

- 15 lb. box .....06000



### R&R Cold Dip

An environmentally friendly, cold rosin dipping solution. Ideal for sealing refractory models.

1 gallon pail..... 06800



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## Fused Alumina



**R&R® WFA  
white fused  
alumina**

Fine blast abrasives with over 99% purity used for cleaning appliances and divesting.

44 lb. bag

- 100 microns .....
- 50 microns .....

55 lb. bag

- 100 microns ..... M19300
- 50 microns ..... M19400

## Walnut Shell



**R&R Ground  
Walnut Shells**

An abrasive media to blast, clean, and polish acrylics. Provides an excellent finish without scratching or pitting. Effective in deburring and deflashing products. Due to its resistance to breakdown, it can be reused many times, reducing costs.

50 lb. bag/box

- 12/20 .....07400
- 10/12 .....07500



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## Burnout Furnaces



**Vulcan® single-stage burnout furnace**

Burnout furnace featuring a single-stage controller that provides faster heating and cooling than full firebrick as well as a longer life and more durability than fiber construction. Each Vulcan includes a 1-year warranty.

S-550 100-120V .....	5355730002
S-550 200-240V .....	5355730001



**Vulcan® 3-stage burnout furnace**

Burnout furnace featuring a three-stage controller that provides faster heating and cooling than full firebrick as well as a longer life and more durability than fiber construction. Available in two standard muffle sizes. Each Vulcan includes a 1-year warranty.

3-130 200-240V .....	5355740001
3-130 100-120V .....	5355740002
3-550 200-240V .....	5355740003
3-550 100-120V .....	5355740004

## Vulcan Burnout Furnace Spare Parts

Clutch & Coupling Assembly .....	9491056	Service Muffle Assy 130 120V .....	9493422
Encoder .....	SRM-02844	Service Muffle Assy 130 230V .....	9493420
Exhaust Port Plug, 1" Kit .....	9491093A	Shelf: Free Standing Model 550 .....	9493327
Insulation, Door-130 .....	9493325	Switch .....	1835.3118
Insulation, Door-550 .....	9493365	Switch, Door .....	9493338
Membrane Switch 3-130 .....	FP-02899	Thermocouple .....	TC-005
Membrane Switch 3-550 .....	FP-02881	Tongs, MFG.....	9491010A
Motor; Spring .....	9356001	Tray: Bottom Model 130 .....	9353053
Rubber Foot .....	9390616	Tray: Bottom Model 550 .....	9353057
Service Board 3-Stage.....	DENT3STAGE	Vulcan 120 Volt Power Cord.....	FP-02842
Service Board Single-Stage.....	DENTA	Vulcan 240 Volt Power Cord.....	FP-02839
Service Muffle 550 120V .....	9493471	Vulcan 240 Volt Power Cord Euro .....	FP-02841
Service Muffle 550 230V .....	9493423		



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## Duplicating Units



### Neycraft™ Multizone™ duplicating unit

An innovative and user-friendly unit capable of meeting the changing needs as workflow increases and decreases. Designed with a number of unique operating features:

- Smart capability to work with variable capacities
- Lid safety switch to prevent fire, damage, and injury
- Complete user temperature control
- Power saving feature to extend motor life
- Preprogrammed and ready-to-use with the ability to adjust features easily

3 gallon unit (Melts 1, 2, or 3 gallons of material)

- 120 V .....535631000

## Centrifugal Casting Machines & Spare Parts



### Neycraft™ centrifugal casting machine

### Neycraft™ centrifugal casting machine Spare Parts

- Counterbalance Weight ..... 9491066
- Crucible Former 2.0 Dia..... 9357118

Used to melt and cast metal into the replica investment cavity by centrifugal force. Designed with a number of unique operating features:

- Built-in protective safety shield
- Easy winding/locking and release mechanism
- Instant balance with counterbalance weight
- Universal flask carriage to accommodate flasks up to 4" x 4"
- Two-way mounting base for quick setup and storage

Neycraft™ centrifugal casting machine ..... 9491045



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# TESTIMONIALS

## “Perfect Replacement!”

Univest™ investment perfect replacement for Ticonium Investic investment!

- CCDental Design, July 2023



## “I've Used 264 Pounds So Far!”

Uni-Rock™ dental stone has just the right amount of working time to flask a metal partial. Strong enough for denture or partial models and opposing models for crown and bridge.

- Steve's Dental Lab, August 2023



## “Very Accurate!”

Master Model™ die stone works great for very accurate models like we use for partial frameworks.

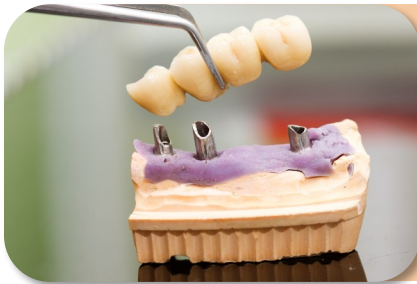
- Connie Rose, December 2021



## “Best Material I've Ever Used!”

After using Multi-Vest™ investment for the past 8 to 10 months, there is no doubt it is the best material I've ever used in 20 years. It's an absolutely spectacular investment and I feel grateful to have been turned onto it. I've had great success with it. Thanks for everything.

- Nick Hayden, August 2021



## “It's Great Stuff!”

I've been using Uniflex™ duplicating material and I get very accurate duplications and the material holds up very well and lasts fairly long with recycling over and over. I've been very, very happy with it. Thanks for everything.

- Nick Hayden, August 2021



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# R&R's DENTAL ROOTS

Founded by John R. B. Ransom (1872), Thaddeus R. Randolph joins as partner (1876)

1872 - 1876



1882

R&R becomes a founding member of the American Dental Trade Association (ADTA), now known as the Dental Trade Alliance (DTA)

Ransom becomes President of ADTA

1900

c. 1890-1905

R&R releases dental cabinet line  
*\*Dental cabinet photo credit: dougschmittantiques.com*



1904

R&R introduced the first vacuum casting appliance, the Elgin (later nicknamed the Pig because of its shape)

1900-1920

R&R publishes *The Dental Summary*, the precursor to JADA (*The Journal of the American Dental Association*)

1931

R&R launches Castone® dental stone, a type III dental stone



R&R creates an Industrial Division, leveraging dental casting techniques to produce industrial precision castings

1940s



R&R becomes the fourth largest dental dealer chain and is sold to Dentsply

1964



1968

R&R sells its dental retail outlets and retains its wholesale operations



R&R acquires the PreVest™ line of dental stones, plasters and investments

R&R absorbs manufacturing and R&D personnel from Austenal® Laboratories



2000

2003

R&R acquires the rights to BANDUST™ technology from Elephant Dental B.V., reducing up to 99% of respirable silica in investments

2012



2019

R&R acquires the rights to the former Kerr™ gold casting investment line

2020

R&R divests from DS and assumes DS traditional lab portfolio



R&R expands traditional dental lab line, leveraging industrial technology to develop FiberStone™ resin die stone



2021

R&R proudly celebrates its 150<sup>th</sup> anniversary

2022



Ransom & Randolph GmbH opens its doors in Rötha, Germany, providing order and shipping support for European and United Kingdom customers

2023

R&R's Maumee, OH production facility is expanded by 50% to accommodate company growth



2023

***Proudly serving the dental industry for over 150 years!***



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