



SAFETY DATA SHEET

according to Regulation (EU) 2015/830

Page 1/6

Instaflex™ Concentrate duplicating material

Revision 0

Revision date 2022-02-08

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name	Instaflex™ Concentrate duplicating material
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1.2. Relevant identified uses of the substance or mixture and uses advised against

Product Use	[SU3] Industrial uses: Uses of substances as such or in preparations at industrial sites;
Description	Foundry material.

1.3. Details of the supplier of the safety data sheet

Company	Ransom & Randolph
Address	3535 Briarfield Boulevard, PO Box 1570 Maumee, Ohio 43537 USA
Web	www.ransom-randolph.com
Telephone	+1 (419) 865-9497
Fax	+1 (419) 865-9997
Email	SDS@ransom-randolph.com
Email address of the competent person	dyouel@ransom-randolph.com

1.4. Emergency telephone number

Emergency telephone number	USA +1 419 865 9497
Company	Ransom & Randolph Co. 08:00-17:00 (US Eastern Std. / GMT minus 5)

SECTION 2: Hazards identification

2.2. Label elements

	While this material is not considered hazardous under the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and made available for employees and other other users of this product.
Precautionary Statement: Prevention	Avoid contact with skin and eyes.
Hazard Statement	No Significant Hazard

Further information

	Not applicable. PBT and vPvB assessment.
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SECTION 3: Composition/information on ingredients

3.2. Mixtures

Instaflex™ Concentrate duplicating material

Revision 0

Revision date 2022-02-08

3.2. Mixtures

EC 1272/2008

Chemical Name	Index No.	CAS No.	EC No.	REACH Registration Number	Conc. (%w/w)	Classification
propylene glycol (Propane-1,2-diol total vapour and particulates)		57-55-6			40 - 50%	

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation	Move the exposed person to fresh air.
Eye contact	Rinse immediately with plenty of water for 15 minutes holding the eyelids open.
Skin contact	Wash with soap and water.
Ingestion	Drink 1 to 2 glasses of water. DO NOT INDUCE VOMITING.

4.2. Most important symptoms and effects, both acute and delayed

Inhalation	May cause irritation to respiratory system.
Eye contact	May cause irritation to eyes.
Skin contact	May cause irritation to skin.
Ingestion	May cause irritation to mucous membranes.

4.3. Indication of any immediate medical attention and special treatment needed

Inhalation	Seek medical attention if irritation or symptoms persist.
Eye contact	Seek medical attention if irritation or symptoms persist.
Skin contact	Seek medical attention if irritation or symptoms persist.
Ingestion	Seek medical attention if irritation or symptoms persist.

SECTION 5: Firefighting measures

5.1. Extinguishing media

	Use extinguishing media appropriate to the surrounding fire conditions.
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5.2. Special hazards arising from the substance or mixture

	Burning produces irritating, toxic and obnoxious fumes. Carbon oxides.
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5.3. Advice for firefighters

	Self-contained breathing apparatus. Wear suitable protective clothing.
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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

	Wear suitable protective equipment.
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6.2. Environmental precautions

	Avoid release to the environment. Refer to special instructions/Safety data sheets.
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6.3. Methods and material for containment and cleaning up

	Absorb with inert, absorbent material. Transfer to suitable, labelled container.
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6.4. Reference to other sections

	See section [2, 8 & 13] for further information.
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SECTION 7: Handling and storage

7.1. Precautions for safe handling

	Avoid contact with eyes and skin. Ensure adequate ventilation of the working area. Wash hands after handling the product.
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7.2. Conditions for safe storage, including any incompatibilities

Instaflex™ Concentrate duplicating material

Revision 0

Revision date 2022-02-08

7.2. Conditions for safe storage, including any incompatibilities

Do NOT allow to freeze. Keep in a cool, dry, well ventilated area. Keep containers tightly closed.

7.3. Specific end use(s)

Foundry material. Restricted to professional users.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1. Exposure Limit Values

propylene glycol (Propane-1,2-diol particulates)	WEL 8-hr limit ppm: -	WEL 8-hr limit mg/m3: 10
	WEL 15 min limit ppm: -	WEL 15 min limit mg/m3: -
	WEL 8-hr limit mg/m3 total inhalable dust: -	WEL 15 min limit mg/m3 total inhalable dust: -
	WEL 8-hr limit mg/m3 total respirable dust: -	WEL 15 min limit mg/m3 total respirable dust: -
propylene glycol (Propane-1,2-diol total vapour and particulates)	WEL 8-hr limit ppm: 150	WEL 8-hr limit mg/m3: 474
	WEL 15 min limit ppm: -	WEL 15 min limit mg/m3: -
	WEL 8-hr limit mg/m3 total inhalable dust: -	WEL 15 min limit mg/m3 total inhalable dust: -
	WEL 8-hr limit mg/m3 total respirable dust: -	WEL 15 min limit mg/m3 total respirable dust: -

8.2. Exposure controls



8.2.1. Appropriate engineering controls

Ensure adequate ventilation of the working area.

Eye / face protection

In case of splashing, wear: Approved safety goggles.

Skin protection -
Handprotection

Wear suitable gloves.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Instaflex™ Concentrate duplicating material

Revision 0

Revision date 2022-02-08

9.1. Information on basic physical and chemical properties

Appearance	Gel/Paste
Colour	Light red/Pink
Melting point	= 96 °C
Freezing Point	No data available
Initial boiling point	No data available
Flash point	Not applicable.
Evaporation rate	No data available
Flammability (solid, gas)	Not applicable.
Vapour density	No data available
Relative density	1.1 (H ₂ O = 1 @ 20 °C)
Partition coefficient	No data available
Autoignition temperature	= 370 °C
Viscosity	No data available
Explosive properties	Not applicable.
Oxidising properties	Not applicable.
Vapour pressure	No data available
Fat Solubility	Not applicable.
pH	No data available
Solubility	Soluble in water

9.2. Other information

Conductivity	No data available
Surface tension	No data available
Gas group	Not applicable.
Benzene Content	Not applicable.
Lead content	Not applicable.
VOC (Volatile organic compounds)	Not applicable.

SECTION 10: Stability and reactivity

10.1. Reactivity

	Not applicable.
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10.2. Chemical stability

	Stable under normal conditions.
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10.3. Possibility of hazardous reactions

	Hazardous polymerization does not occur.
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10.4. Conditions to avoid

	Direct sunlight. Do NOT allow to freeze.
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10.5. Incompatible materials

	Oxidizer. agents.
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10.6. Hazardous decomposition products

	None.
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SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity	Based on available data, the classification criteria are not met.
Skin corrosion/irritation	May cause irritation to skin.
Serious eye damage/irritation	May cause irritation to eyes.

Instaflex™ Concentrate duplicating material

Revision 0
Revision date 2022-02-08

11.1. Information on toxicological effects

Respiratory or skin sensitisation	Based on available data, the classification criteria are not met.
Germ cell mutagenicity	Based on available data, the classification criteria are not met.
Carcinogenicity	Based on available data, the classification criteria are not met.
Reproductive toxicity	Based on available data, the classification criteria are not met.
STOT-single exposure	Based on available data, the classification criteria are not met.
STOT-repeated exposure	Based on available data, the classification criteria are not met.
Aspiration hazard	Based on available data, the classification criteria are not met.
Repeated or prolonged exposure	May cause irritation to skin.

SECTION 12: Ecological information

12.2. Persistence and degradability

	No data is available on this product.
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12.3. Bioaccumulative potential

	Does not bioaccumulate.
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Partition coefficient

	Instaflex™ Concentrate No data available duplicating material
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12.4. Mobility in soil

	very high mobility in soils.
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12.5. Results of PBT and vPvB assessment

	Not applicable.
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12.6. Other adverse effects

	Not applicable.
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SECTION 13: Disposal considerations

13.1. Waste treatment methods

	Dispose of in compliance with all. local and national regulations.
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Disposal methods

	Contact a licensed waste disposal company.
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Disposal of packaging

	Do NOT reuse empty containers. Empty containers can be sent for disposal or recycling.
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SECTION 14: Transport information

14.1. UN number

	The product is not classified as dangerous for carriage.
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14.2. UN proper shipping name

	The product is not classified as dangerous for carriage.
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14.3. Transport hazard class(es)

	The product is not classified as dangerous for carriage.
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14.4. Packing group

	The product is not classified as dangerous for carriage.
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Instaflex™ Concentrate duplicating material

Revision 0

Revision date 2022-02-08

14.5. Environmental hazards

	The product is not classified as dangerous for carriage.
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14.6. Special precautions for user

	The product is not classified as dangerous for carriage.
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14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

	The product is not classified as dangerous for carriage.
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Further information

	The product is not classified as dangerous for carriage.
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SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Regulations**

U.S. FEDERAL REGULATIONS: Instaflex™ Concentrate duplicating material. CERCLA 103 Reportable Quantity: are not subject to CERCLA reporting requirements. Many states have more stringent release reporting requirements. Report spills required under federal, state and local regulations.

SARA TITLE III:

Hazard Category For Section 311/312: None - see Section 2

Section 313 Toxic Chemicals: This product contains the following chemicals subject to Annual Release Reporting Requirements Under SARA Title III, Section 313 (40 CFR 372): None

Section 302 Extremely Hazardous Substances (TPQ): None.

15.2. Chemical safety assessment

	No data is available on this product.
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SECTION 16: Other information**Further information**

	The information supplied in this Safety Data Sheet is designed only as guidance for the safe use, storage and handling of the product. This information is correct to the best of our knowledge and belief at the date of publication however no guarantee is made to its accuracy. This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any other process.
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